



**Gear Box**

Item	Part #	Description	Notes	Q-ty
1	IMZ-8.104-04001-30-07	Gearbox assy	From 2007 - Herzog	1
1A	IMZ-8.128-04000-set	Gearbox Conversion Kit	Complete conversion kit w/ all gears and bearings	1
2	IMZ-8.104-04101	Gearcase		1
3	IMZ-8.104-04004	Gearcase cover assy	Installed before June 05	1
3	IMZ-8.104-04004-20	Gearcase cover assy	Installed since June 05 with rubber seal Rubena	1
4	IMZ-8.103-04039	Latch assy		1
5	IMZ-8.103-04055-10	Contact assy		1
6	IMZ-8.103-04010	Clutch shaft seal	Russian - May use new seal below	1
6	TC 03519 NBR	Clutch shaft seal	New from 2007 - Direct replacement	1
7	60304	Radial bearing	Russian - May use new bearing below	1
7	SKF 6304 2RS1/c3	Ball Bearing	New Bearing introduced in 2007	1

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8	205	Radial bearing	Russian - May use new bearing below	1
8	SKF 6205 2RSH/c3	Ball Bearing	New Bearing introduced in 2007	1
9	304	Radial bearing	Russian - May use new bearing below	1
9	SKF 6304 2RS1/c3	Ball Bearing	New Bearing introduced in 2007	1
10	12204	Roller bearing		1
10	SKF 6204 RSH/c3	Roller bearing	From 2007; new bearing	1
11	IMZ-8.104-04037	Gear shift foot pedal shaft		1
12	180104	Radial bearing	Russian - May use new bearing below	2
12	6002 2RCH/C3	Radial bearing	New Bearing introduced in 2007	
13	367331	Ring A 32 GOST 13941-86		2
14	IMZ-8.103-04050-01	Collar with spring	Russian - May use new seal below	1
14	NAK SC 02507	Collar with spring	New seal from 2007 - Direct replacement	1
15	IMZ-8.103-04015-01	Collar with spring	Installed before June 05	1
15	IMZ-8.103-04015-10	Collar with spring		1
15	NAK TC 03103	Collar with spring	New seal may use from 2005	1
16	IMZ-8.103-04109-10	Gear case cover, RH		1
16a	IMZ-8.103-04128	Gear case cover - Gasket	Not Pictured	1
17	IMZ-8.124-18111	Cover		1
17	IMZ-8.1037-18111	Cover - Aluminum	Installed from 2007	1
18	IMZ-8.103-04309	Latch spring		1
19	IMZ-8.103-04357	Latch shaft		1
20	368607-P	Stopper		1
21	IMZ-8.103-04103	Stop		2
22	IMZ-8.103-04117	Return spring stop		1
23	62-04332	Stop screw		2
24	201428-P27	Screw M6x40		7
24	E01536	Hex Head Bold M6x40		7
25	IMZ-8.103-04333	Adjusting screw		1
26	252006-P27C	Washer 10		1
27	72-04234	Shim, maun shaft		1
28	367294-P27C	Blind nut M8		1
29	252155-P2	Washer 8L		3
30	IMZ-8.103-01080	Drain plug assy		1
31	IMZ-8.101-01135	Ring		1
32	11407	Special washer 14		1
33	220078-P27C	Screw M5x12		4
34	258014-P2	Cotter pin 2x20		2
35	IMZ-8.103-04048	Collar with spring	Russian - May use new seal below	1
35	NAK TC 01594	Collar with spring	New seal from 2007 - Direct replacement	1
36	IMZ-8.103-04029-01	Gear shift pedal		1
37	IMZ-8.104-04138	Tray		1