



Figure 4 - Crankshaft with Rods and Pistons

| Item | Part # | Description | Notes | Q-ty |
|------|--------------------|----------------------------------|---|------|
| 1 | IMZ-8.106-01026 | Crankshaft assy | | 1 |
| 2 | IMZ-8.106-01223-10 | Flywheel | Installed before June 05 | 1 |
| 2 | IMZ-8.106-01223-20 | Flywheel | Installed since June 05 | 1 |
| 3 | IMZ-8.128-01022-30 | Piston with rings | Size must be specified when ordering (A, B, C) as marked on piston | 2 |
| 4 | IMZ-8.128-01229 | Driving timing gear | See fig. 6, #29. It is recommended that parts 72-01041 & IMZ-8.106-01229 are ordered in a set, as they are factory-bedded for noiseless operation | 1 |
| 5 | IMZ-8.103-01238 | Piston pin | Installed since June 05. Interchangeable with 6601238 | 2 |
| 6 | IMZ-8.128-01237-30 | Piston | Only sold w/ rings - see item #3 | 2 |
| 7 | IMZ-8.128-01072 | Piston rings set HASTINGS | Use 2007 suffix if for 2007 year or future | 2 |
| 8 | IMZ-8.106-01228 | Flywheel bolt | | 1 |
| 9 | IMZ-8.106-01227 | Flywheel lock ring | | 1 |
| 10 | 7201234-A | Connecting rod small end bushing | | 2 |
| 11 | 7201231 | Timing gear washer | | 1 |
| 12 | 365097 P27C | Bolt M8x1-6gx55 | | 1 |
| 13 | 14110 | Woodruff key, flywheel | | 1 |
| 14 | 7201222 | Woodruff key, flywheel | | 1 |
| 15 | 7201232 | Driving timing gear lock washer | | 1 |
| 16 | 72-01239-01 | Piston pin circlip | | 2 |
| 17 | IMZ-8-106-01146 | Circlip | Not Pictured - Used to retain crankshaft | 1 |